

MATERIAL SAFETY DATA SHEET

GEON EXP CP 15024204401

Version Number 1.0
Revision Date 04/18/2002

Page 1 of 8
Print Date 11/4/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE : Product Stewardship (440)-930-1395
Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : GEON EXP CP 15024204401
Product code : VC10000645
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Carbon black	1333-86-4	0.1 - 1
8-Oxa-3,5-dithia-4-stannatetradecanoic acid, 10-ethyl-4,4-dimethyl-7-oxo-, 2-ethylhexyl ester	57583-35-4	1 - 5
Stannane, methyltris(2-ethylhexyloxycarbonylmethylthio)-	57583-34-3	1 - 5
Calcium carbonate	1317-65-3	5 - 10

3. HAZARDS IDENTIFICATION
EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. See Sections 3 and 11 for additional details. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). OSHA considers VCM a suspect carcinogen and regulates it under 29 CFR 1910.1017. It is unlikely, under normal working conditions with adequate ventilation, that OSHA exposure levels will be exceeded for residual VCM. However, it is recommended that the user take necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

MATERIAL SAFETY DATA SHEET

GEON EXP CP 15024204401

Version Number 1.0

Page 2 of 8

Revision Date 04/18/2002

Print Date 11/4/2011

- | | | |
|------------|---|---|
| Inhalation | : | Resin particles, like other inert materials, can be mechanically irritating. |
| Ingestion | : | May be harmful if swallowed. |
| Eyes | : | Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : | Experience shows no unusual dermatitis hazard from routine handling. |

Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions : None known.
Aggravated by Exposure:

4. FIRST AID MEASURES

- | | | |
|------------|---|---|
| Inhalation | : | Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : | Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : | Wash off with soap and plenty of water. If skin irritation persists seek medical attention. |

5. FIRE-FIGHTING MEASURES

- | | | |
|----------------------------------|---|--|
| Flash point | : | Not applicable |
| Flammable Limits | | |
| Upper explosion limit | : | Not applicable |
| Lower explosion limit | : | Not applicable |
| Autoignition temperature | : | Not applicable. |
| Suitable extinguishing media | : | water, dry powder, foam, carbon dioxide (CO ₂). |
| Special Fire Fighting Procedures | : | Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. |
| Unusual Fire/Explosion Hazards | : | May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. |

6. ACCIDENTAL RELEASE MEASURES

- | | | |
|---------------------------|---|--|
| Personal precautions | : | Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : | Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |

MATERIAL SAFETY DATA SHEET

GEON EXP CP 15024204401Version Number 1.0
Revision Date 04/18/2002Page 3 of 8
Print Date 11/4/2011

Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.

Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : No personal respiratory protective equipment normally required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective Measures : Safety shoes.

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

MATERIAL SAFETY DATA SHEET

GEON EXP CP 15024204401

Version Number 1.0

Page 4 of 8

Revision Date 04/18/2002

Print Date 11/4/2011

Components	Value	Exposure time	Exposure type	List:
8-Oxa-3,5-dithia-4-stannatetradecanoic acid, 10-ethyl-4,4-dimethyl-7-oxo-, 2-ethylhexyl ester	0.1 mg/m ³	Time Weighted Average (TWA):	Dust. as Sn	ACGIH
	0.2 mg/m ³	Short Term Exposure Limit (STEL):	Dust. as Sn	ACGIH
8-Oxa-3,5-dithia-4-stannatetradecanoic acid, 10-ethyl-4,4-dimethyl-7-oxo-, 2-ethylhexyl ester	0.1 mg/m ³	PEL:	Dust. as Sn	OSHA Z1
Calcium carbonate	10 mg/m ³	Time Weighted Average (TWA):	Total dust.	ACGIH
Calcium carbonate	5 mg/m ³	PEL:	Respirable dust.	OSHA Z1
	15 mg/m ³	PEL:	Total dust.	OSHA Z1
Carbon black	3.5 mg/m ³	Time Weighted Average (TWA):	Total dust. as carbon black	ACGIH
Carbon black	3.5 mg/m ³	PEL:	Total dust. as carbon black	OSHA Z1
Stannane, methyltris(2-ethylhexyloxycarbonylmethylthio)-	0.1 mg/m ³	Time Weighted Average (TWA):		ACGIH
	0.2 mg/m ³	Short Term Exposure Limit (STEL):		ACGIH
Stannane, methyltris(2-ethylhexyloxycarbonylmethylthio)-	0.1 mg/m ³	PEL:	as Sn	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: Solid	Evaporation rate	: Not applicable.
Appearance	: Pellets, powder	Specific Gravity	: Not determined
Color	: BLACK	Bulk density	: Not established
Odor	: Very faint	Vapor pressure	: Not applicable
Melting point/range	: Not determined	Vapor density	: Not applicable
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Insoluble		

10. STABILITY AND REACTIVITY

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.

MATERIAL SAFETY DATA SHEET

GEON EXP CP 15024204401

Version Number 1.0

Revision Date 04/18/2002

Page 5 of 8

Print Date 11/4/2011

- Incompatible Materials : Incompatible with strong acids and oxidizing agents.
- Hazardous decomposition products : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 Deg F (200 deg C) or short term heating at 482 Deg F (250 deg C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
57583-35-4	8-Oxa-3,5-dithia-4-stannat etradecanoic acid, 10-ethyl-4,4-dimethyl-7-oxo-, 2-ethylhexyl ester	Irritant	Eyes, Skin.
57583-34-3	Stannane, methyltris(2-ethylhexyloxy carbonylmethylthio)-	Irritant	Eyes, Skin.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50 Dermal LD50	> 15,400 mg/kg > 3 gm/kg	rat rabbit
57583-34-3	Stannane, methyltris(2-ethylhexyloxy carbonylmethylthio)-	Oral LD50	920 mg/kg	rat

Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
1333-86-4	Carbon black	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

GEON EXP CP 15024204401

Version Number 1.0

Revision Date 04/18/2002

Page 6 of 8

Print Date 11/4/2011

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.

Bioaccumulation Potential : No data available.

Additional advice : Not applicable

13. DISPOSAL CONSIDERATIONS

Product : Like most thermoplastics the product can be recycled. Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground) : Not regulated for transportation.

ICAO/IATA : Not regulated for transportation.

IMO / IMDG : Not regulated for transportation.

MATERIAL SAFETY DATA SHEET

GEON EXP CP 15024204401

Version Number 1.0

Page 7 of 8

Revision Date 04/18/2002

Print Date 11/4/2011

15. REGULATORY INFORMATION

US Regulations:

- OSHA Status : Classified as hazardous based on components.
- TSCA Status : All components of this product are listed on the TSCA inventory or are exempt.
- California Proposition 65 : WARNING! This product contains a chemical known in the State of California to cause cancer., WARNING! This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Chemical Name	CAS-No.	RQ for component
Acrylonitrile	107-13-1	100 lbs

Canadian Regulations:

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
106-99-0
57583-35-4
7440-43-9
1333-86-4
7439-92-1
7439-97-6
57583-34-3
57-11-4
100-42-5
14807-96-6
107-13-1
25155-30-0

DSL : Listed.

National Inventories:

- Australia AICS : Listed.
- China IECS : Listed.
- Europe EINECS : Not determined.

MATERIAL SAFETY DATA SHEET

GEON EXP CP 15024204401

Version Number 1.0

Page 8 of 8

Revision Date 04/18/2002

Print Date 11/4/2011

Japan ENCS : Not determined.

Korea KECI : Listed.

Philippines PICCS : Listed.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.